

Date: Thursday, 11/12/2008 10:15:55 AM
 User: Julie Dawson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: MESH (LID)
Job Number	: 44013		
Estimate Number	: 13660		
P.O. Number	:	Part Number	: D38323
This Issue	: 11/12/2008 S.O. No. :	Drawing Number	: D3832 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / /	Drawing Revision	: A
Previous Run	:	Material	:
Written By	:	Due Date	: 22/12/2008
Checked & Approved By	: <u>JUD 08.12.11</u>	Qty:	4 Um: Each
Comment	: Est Rev:A 08-12-01 new issue DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304EX07516F	Expanded Metal Flat SS
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Comment: Qty.: 12.5335 sf(s)/Unit Total : 50.1341 sf(s)

Expanded Metal Flat SS

batch: M109384 (12.5) 110134 (25.1341)

SAD 08-12-30

2.0	SHEAR	SHEAR
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Comment: SHEAR

1* shear mesh to size as per dwg D3832

2- cut cutouts with zip cut as per dwg D3832

SAD 08-12-30 (4)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

SAD 02/01/07 (4)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: WA

SAD 09-01-07 (4)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

09/01/07
MF 09-01-07

Job Completion



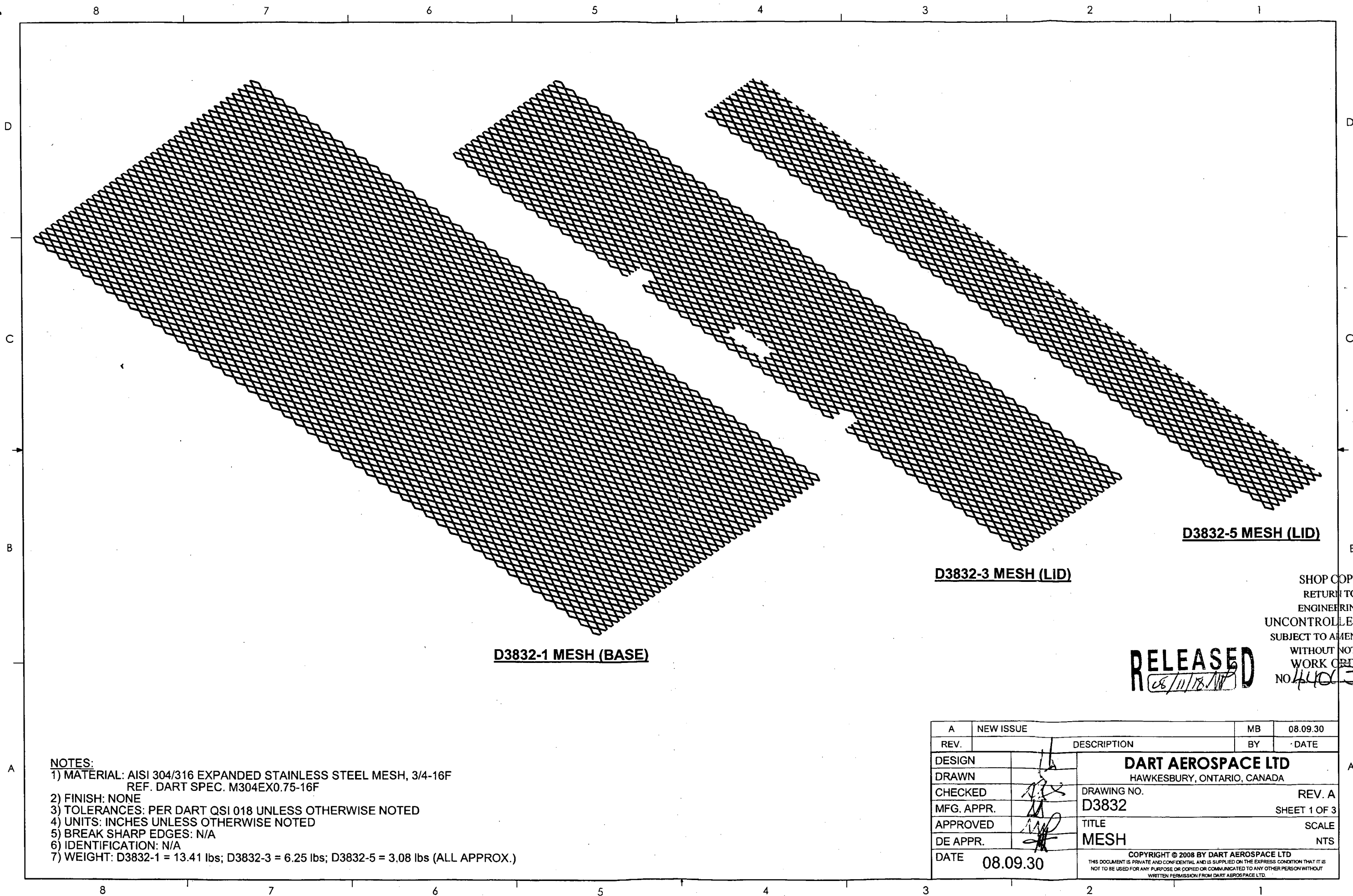
W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3832-1 MESH (BASE)

D3832-3 MESH (LID)

D3832-5 MESH (LID)

- NOTES:**
- 1) MATERIAL: AISI 304/316 EXPANDED STAINLESS STEEL MESH, 3/4-16F
REF. DART SPEC. M304EX0.75-16F
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: D3832-1 = 13.41 lbs; D3832-3 = 6.25 lbs; D3832-5 = 3.08 lbs (ALL APPROX.)

RELEASED
08/11/18

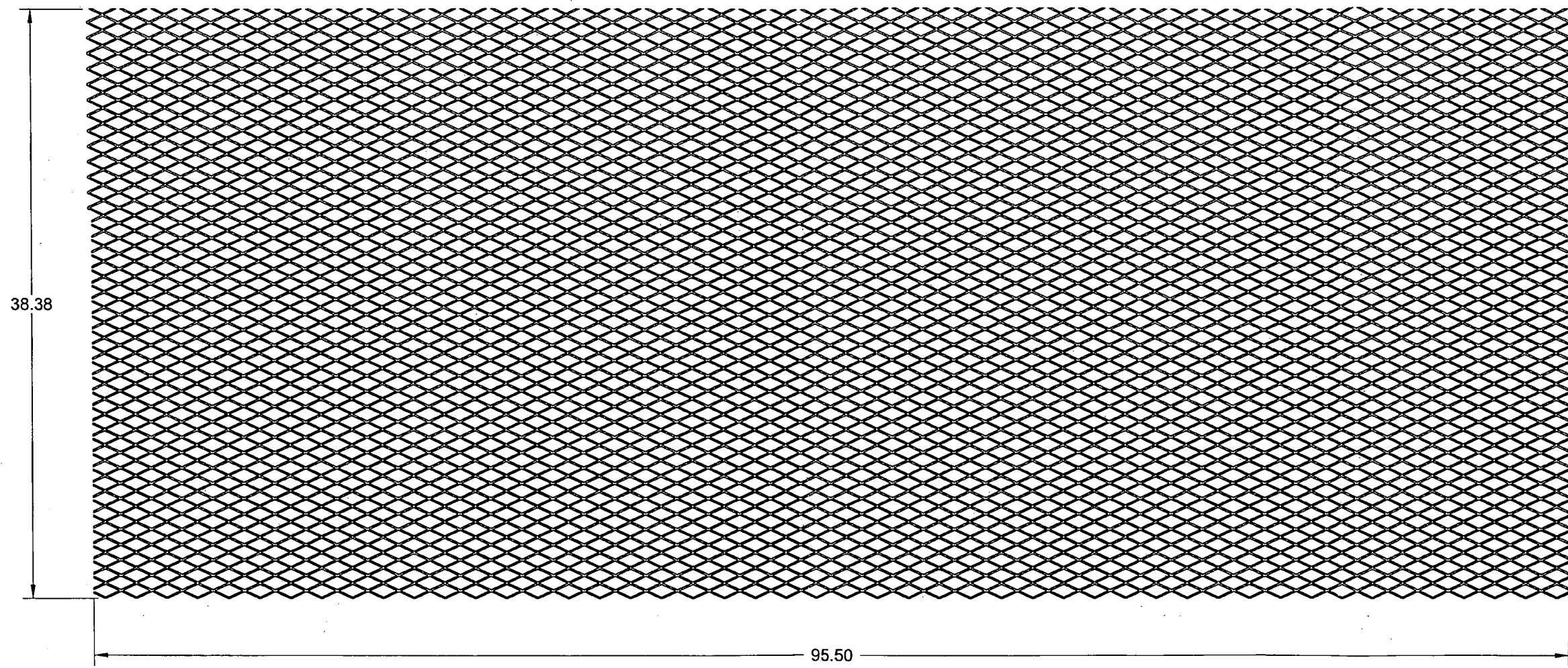
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WORK ORDER
NO 4403

A	NEW ISSUE	MB	08.09.30
REV.	DESCRIPTION	BY	DATE
DESIGN	LA	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED	REX	DRAWING NO.	REV. A
MFG. APPR.		D3832	SHEET 1 OF 3
APPROVED	MP	TITLE	SCALE
DE APPR.		MESH	NTS
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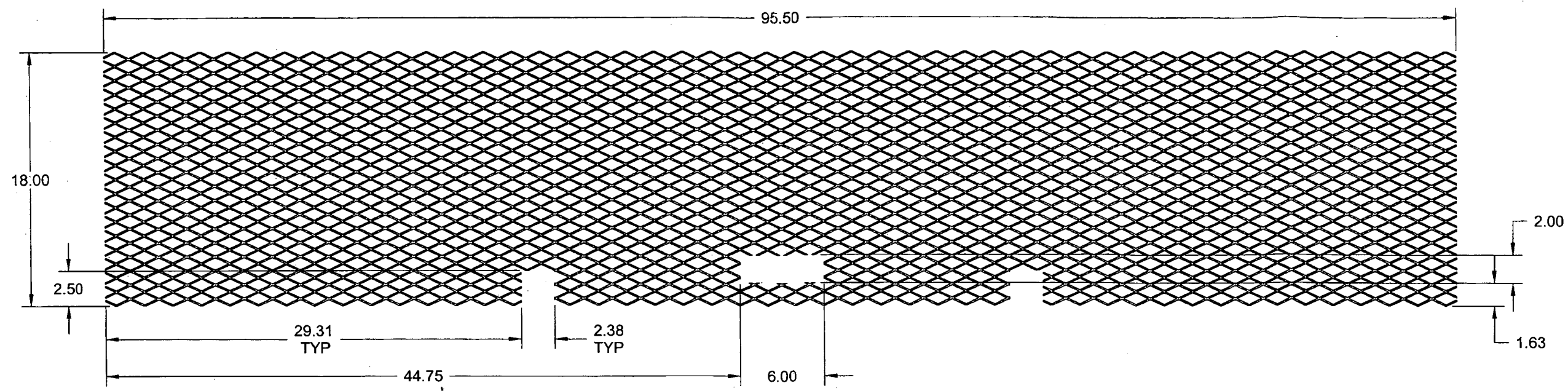
D3832-1 MESH (BASE)

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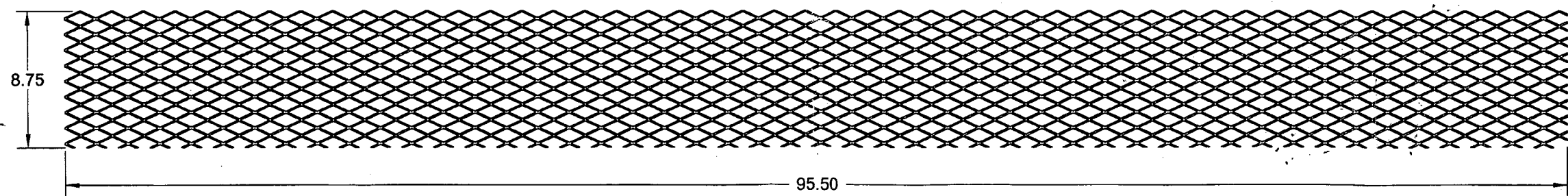
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8 7 6 5 4 3 2 1



D3832-3 MESH (LID)



D3832-5 MESH (LID)

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